

PLATCO
P.O. BOX 45004
WESTLAKE, OH 44145
(440) 835-1364
MOBILE (216) 978-3964

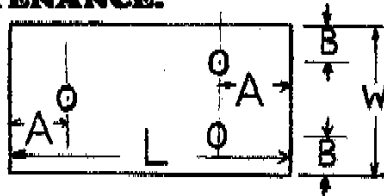
POST SERVICING RECOMMENDATIONS (QD-714)/(9/20/04)
CUSTOMER _____ DATE _____

Thank you for the opportunity to service your company. We hope our work surpassed any expectations you might have had regarding on site servicing of granite surface plates. Surface Plates are our only business and we take great pride in the quality of work we do.

Listed below are several general recommendations for the care and usage of granite surface plates. A surface plate is a precision gage and should be treated accordingly. We also have included some specific observations regarding your surface plates.

SURFACE PLATE CARE AND MAINTENANCE.

- 1) Maintain Correct Support
A=1/5 to 1/4 of L
B=1/5 to 1/4 of W



- 2) Prevent Temperature Gradient changes
-Eliminate heat sources (ie. sunlight, high intensity lighting, furnaces, etc.)
-Keep away from drafts (ie. doors, shipping overheads, air conditioners, etc)
- 3) Keep Plate Clean (Mild detergent, Ammonia, & Water)
- 4) Keep parts to be checked clean
- 5) Rotate work areas & or Plate
- 6) Do not epoxy or glue anything to the Surface Plate
- 7) Do not overtork on threaded inserts.
- 8) Do not use plate for storage. Metal parts can rust onto and into the granite surface plate.
- 9) For calibration, inspection, & resurfacing purposes keep lighting and other fixtures away from the sides of plate. (It limits the area of use)
- 10) Keep plate covered when not in use

SURFACE PLATE RECOMMENDATIONS.

Thank you for the opportunity

email: Platco@aol.com
Phone: 440-835-1364